

PHENOLIC PRIMER - GREY

Product Data Sheet (Revised 24/11/21)

PRODUCT CATEGORY

Industrial - Coatings

PRODUCT CODE

50-6017

DESCRIPTION

A heavy-duty primer for steel or aluminum. Salt spray resistance is over 400 hours under ASTM methods. Will resist lifting under a variety of topcoats

RECOMMENDED USE

Automotive parts, truck chassis, machinery and equipment in exterior conditions.

FEATURES AND BENEFITS

Low VOC, easy application and clean-up, low odor, greater worker safety to traditional solvent based systems.

PACKAGING

18.9 L Pail, 205 L Drums, 1000 L Totes????

TINT AND BASE INFORMATION

Grey

PRODUCT DATA

Gloss: 25% at 60°

VOC: 340 g/l

Coverage: Approx. 470 sq.ft. / US gal. 11.25 q. M.L.

DFT: 2 mil or greater recommended

Weight-Volume: Approximately 1.0807kg/ litre

Flash Point: 27.2 °C (81°F)

Volume-Solids: Approximately 56% solids by volume

Weight-Solids: Approximately 77% solids by weight

Drying Time: (@ 20°C) To Touch: 25 min.,

To stack: 1 hour, Hard dry: 24 hours at 20°C and 75% relative humidity.

DISCLAIMER

The technical data furnished above by the Consolidated Coatings Company is provided for information purposes only and is, to the best of our knowledge. Since application methods and conditions are beyond our control, we cannot offer a guarantee or warranty, representation, or condition, express or implied, whether arising by statute, by operation of law, or otherwise, (including merchantability or fitness for a particular purpose) with respect to this product and we assume no responsibility or liability of any kind for coverage, performance or damage (whether arising from negligence of the vendor or otherwise) resulting from the installation, operation, use or performance of this product.

MIXING & APPLICATION INFORMATION

Thinners required: 85-0303 (Mineral Spirits). Not usually required. This product can be applied by spraying, brushing or rolling. Only requires one coat.

Film Thickness: 2.0.75 to 1.5 mils (18-38 microns)

THINNING

For brush or roll use 85-0303 reducer. For spray use 85-0311 or 85-0312 reducer.

SAFETY

Proper safety procedures should be followed at all times while handling this product. In confined areas, personal protection equipment should be used.

GENERAL SURFACE PREPARATION

The surface should be above 7° C and free of dirt, oil or grease.

LIMITATIONS OF USE

Apply only when ambient and surface temperatures are above 10 degrees Celsius.

CLEAN UP

Clean up with C.C.C 85-0311 (Xylene).

DISPOSAL

Contact your local environmental regulatory agency for guidance on disposal of unused product. Do not pour down a drain or storm sewer.



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