

# PHENOLIC ANTI CORROSIVE PRIMER GREY (340 VOC)

Product Data Sheet (Revised 24/11/21)

## PRODUCT CATEGORY

High Performance Coatings - Industrial

## PRODUCT CODE

50-8065

## DESCRIPTION

A light duty shop primer. This light duty economic, fast dry primer can be used on machinery, piping, heavy equipment and industrial metal.

## RECOMMENDED USE

Ferrous Metal Surfaces, Aluminum Metal Surfaces.

## FEATURES AND BENEFITS

Quick Dry time, fast recoat, VOC compliant

## PACKAGING

3.7 L Can, 18.9 L Pail

## TINT AND BASE INFORMATION

Not Tinted, Grey

## PRODUCT DATA

**Gloss:** Flat

**VOC:** 340 g/l

**Coverage:** Approx. 550 sqft / gal at 1 mil DFT

**DFT:** 1 mil to 2 mil recommended

**Weight-Volume:** Approximately 1.3 kg/ litre

**Volume-Solids:** Approximately 39% solids by volume

**Weight-Solids:** Approximately 58% solids by weight

**Drying Time:** Dust free: 15 minutes

(@ 25°C) To Touch: 2 hours Recoat: 2 hours

**Clean up:** Clean with thinners

## MIXING & APPLICATION INFORMATION

Mix thoroughly before and during use. Air or airless spray application is recommended. (Airless: 1500 psi with 0.01"-0.013" tip) (Brush: Natural Bristle Brush) (Roller: 9-10mm nap, solvent resistant core) Thinning can be used, up to 10% solvent 85-0311 can be used as a reducer for spray application if desired and permitted by local VOC regulations.

## SAFETY

Proper safety procedures should be followed at all times while handling this product. In confined areas, personal protection equipment and explosion proof application equipment should be used. Keep containers away from heat, flame or sparks when not in use. Use with adequate ventilation. Keep from the reach of children. Read all label directions and Safety Data Sheet for health and safety information prior to use.

## GENERAL SURFACE PREPARATION

The surface to be coated must be dry, clean and free of oil, grease, release agents and foreign material. SSPC 2 hand cleaning or better is required. For use on metal surfaces.

## LIMITATIONS OF USE

Apply only when ambient and surface temperatures are above 5 degrees Celsius. For professional use only. Immediately after use place rags, steel wool and waste soaked with the product in a water filled metal container.

## DISPOSAL

Contact your local environmental regulatory agency for guidance on disposal of unused product. Do not pour down a drain or storm sewer.

## **DISCLAIMER**

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