

FAST DRY ALKYD ENAMEL

Product Data Sheet (Revised 24/11/21)

PRODUCT CATEGORY

High Performance Coatings – Industrial

PRODUCT CODE

55-0075 – Clear Base

DESCRIPTION

This medium duty alkyd fast dry enamel enables quick turnaround in the paint shop. Use on machinery, piping, heavy equipment and industrial metal.

RECOMMENDED USE

Ferrous Metal Surfaces, Aluminum Surfaces, Use to topcoat with a primer.

FEATURES AND BENEFITS

Quick dry time, fast recoat, high gloss finish, hard durable finish, abrasion resistant, tintable, one component.

PACKAGING

3.7 L Can, 18.9 L Pail

TINT AND BASE INFORMATION

Tinted Base to a variety of colors

PRODUCT DATA

Gloss: Gloss, 85 or above at 60°

VOC: 635 g/l

Coverage: Approx. 340 sq. ft. / gal at 1mil DFT

DFT: 1.5 mil to 2.5 mil recommended

Weight-Volume: Approximately 1.0 kg / litre

Volume-Solids: Approx. 22% solids by volume

Weight-Solids: Approx. 33% solids by weight

Drying Time: (@ 25°C) Dust free: 15 minutes,

To touch: 1.5 hours, Recoat: 2.5 hours

Clean up: Clean with thinners

MIXING & APPLICATION INFORMATION

Mix thoroughly before and during use. Air or airless spray application is recommended. (Airless: 2100 psi with 0.015"-0.017" tip) (Brush: Natural Bristle Brush) (Roller: Limited use, 9-10mm nap, solvent resistant core) Thinning is not required for most applications. If desired, a small amount of 85-0311 solvent can be used if desired and permitted by local VOC regulations.

SAFETY

Proper safety procedures should be followed at all times while handling this product. In confined areas, personal protection equipment and explosion proof application equipment should be used. Keep containers away from heat, flame or sparks when not in use. Use with adequate ventilation. Keep from the reach of children. Read all label directions and Safety Data Sheet for health and safety information prior to use.

GENERAL SURFACE PREPARATION

The surface to be coated must be dry, clean and free of oil, grease, release agents and foreign material. SSPC 2 hand cleaning or better is required. For use on metal surfaces.

LIMITATIONS OF USE

Apply only when ambient and surface temperatures are above 5 degrees Celsius. For professional use only. Immediately after use place rags, steel wool and waste soaked with the product in a water filled metal container.

DISPOSAL

Contact your local environmental regulatory agency for guidance on disposal of unused product. Do not pour down a drain or storm sewer.

DISCLAIMER

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